LEISTER®

GB

CSS EASY
CSS
KSR DIGITAL

CSS EASY

CSS

KSR DIGITAL

Ольмакс Украина

Киев, 04073, переулок Куренёвский , 17
тел: (044)-494-15-97
www.leister.com.ua
leister@leister.com.ua

Please read operating instructions carefully before use and keep for further reference.

Leister CSS EASY / CSS / KSR DIGITAL
Temperature controller

SOFTWARE-VERSION **3.10**
Issue operating instructions **05.2008**

Warning

Danger! When opening up the tool, live components and connections are exposed. The mains plug must be removed from the main socket before opening up the tool. **Caution separate source voltage.**

Caution

The **voltage rating** stated on the tool must correspond to the mains voltage.

Protect tool from **damp** and **wet**.

Service and Repair

Repairs should only be carried out by authorised **Leister Service Centres**. They guarantee a correct and reliable **repair service within 24 hours** using original spare parts in accordance with the circuit diagrams and spare parts lists.

Warranty

For this tool, we generally provide a warranty of one (1) year from the date of purchase (verified by invoice or delivery document). Damage that has occurred will be corrected by replacement or repair..

Additional claims shall be excluded, subject to statutory regulations.

Damage caused by normal wear, overloading or improper handling is excluded from the guarantee.

Guarantee claims will be rejected for tools that have been altered or changed by the purchaser.

Conformity

Leister Process Technologies, Galileo-Strasse 10, CH-6056 Kaegiswi/Switzerland confirms that this product, in the version as brought into circulation through us, fulfils the requirements of the following EC directives.
Directives: 2004/108, 2006/95
Harmonized Standards: EN 61326-1, EN 61000-3-2, EN 61000-3-3, EN 61000-6-2, EN 61000-6-4, EN 61010-1,

Kaegiswil, 20.06.2008

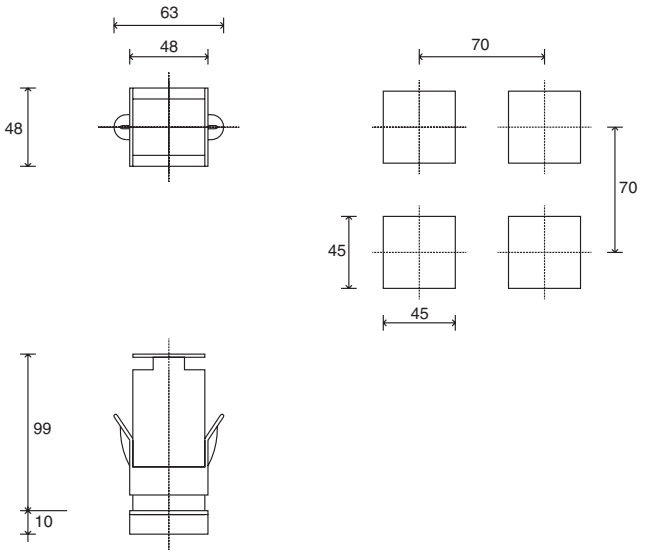
Christiane Leister, Owner

Disposal

Power tools, accessories and packaging should be sorted for environmental-friendly recycling. **Only for EC countries**: Do not dispose of power tools into household waste! According to the European Directive 2002/96/EC on waste electrical and electronic equipment and its incorporation into national law, power tools that are no longer suitable for use must be separately collected and sent for recovery in an environmental-friendly manner.

INSTALLATION

Dimensions and cut-out; panel mounting



For correct and safe installation, follow the instructions and observe the warnings contained in this manual.

PANEL MOUNTING:
To fix the unit, insert the brackets provided into the seats on either side of the case. To mount two or more units side by side, respect the cut-out dimensions shown in the drawing.

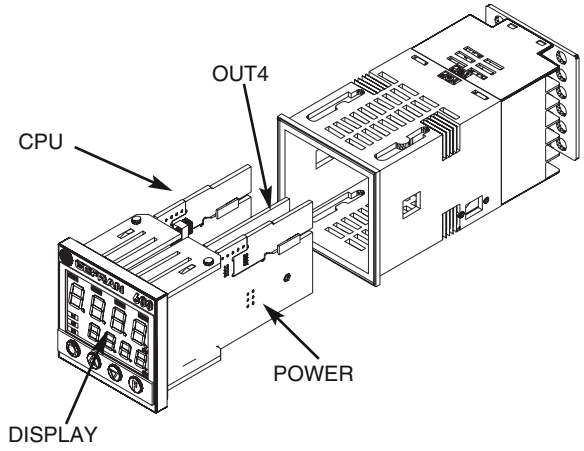
APPLICATION: The regulator is intended for industrial applications compliant with EN 61000-6-2 and EN 61000-6-4.

MAINTENANCE: The device is maintenance-free.

Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene, etc.).Use of these solvents can reduce the mechanical reliability of the device. Use a clothdampened in ethyl alcohol or water to clean the external plastic case.

SERVICE: LEISTER has its own service department.

Device structure



TECHNICAL SPECIFICATIONS

Display	2 x 4 digits, 7-segment-LED display, green, height 10 and 7mm
Keys	4 mechanical keys (Man/Aut, INC, DEC, F)
Accuracy	0.2% full scale ± 1 digit at 25°C room temperature
Main input (settable digital filter)	TC, RTD, PTC, NTC 60mV,1V Ri≥1MΩ; 5V,10V Ri≥10K| ; 20mA Ri=50| Sampling time 120 msec.
Type TC Thermocouples (ITS90)	Type TC Thermocouples : J,K,R,S,T (IEC 584-1, CEI EN 60584-1, 60584-2) ; custom linearization is available / types B,E,N,L GOST,U,G,D,C are available by using the custom linearization.
Cold junction error	0,1° / °C
RTD type (scale configurable within indicated range, with or without decimal point) (ITS90)	DIN 43760 (Pt100), JPT100
Max line resistance for RTD	20|
PTC / NTC	990Ω 25°C / 1KΩ 25°C
Safety	detection of short-circuit or opening of probes, LBA alarm, HB alarm
°C / °F selection	configurabile da tastieraconfigurable from faceplate
Linear scale ranges	-1999 to 9999 with configurable decimal point position
Controls	PID, Self-tuning, on-off
pb - dt - it	0,0...999,9 % - 0,00...99,99 min - 0,00...99,99 min
Action	Heat
Control outputs	on / off, continuous
Maximum power limit heat	0,0...100,0 %
Cycle time	0...200 sec
Main output type	relay, logic, continuous (0....10V / 4...20mA)
Softstart	0,0...500,0 min
Fault power setting	0,0…100,0 %
Standby-funktion	Actual value display, controller deactivated
3 Configurable alarms	Up to 3 alarm functions assignable to an output, configurable as: maximum, minimum, symmetrical, absolute/deviation, LBA, HB
Alarm masking	- exclusion during warm up - latching reset from faceplate or external contact
Type of relay contact	NO (NC), 5A, 250V/30Vdc cosφ=1
Logic output for static relays	24V ±10% (10V min zu 20mA)
Transmitter power supply	15/24VDC, max 30mA short-circuit protection
Analogue retransmission signal	10V/20mA Rload max 720Ω resolution 12 Bit
Power supply (switching type)	100… 240 V AC ±10% 50/60 Hz, max. 8VA
Faceplate protection	IP65
Working / Storage temperature range	0...50°C / -20...70°C
Relative humidity	20...85% nicht kondensierend
Environmental conditions of use	for internal use only, altitude up to 2000m
Installation	Panel, plug-in from front
Weight CSS EASY *CSS* *KSR Digital*	450 g 200 g 450 g

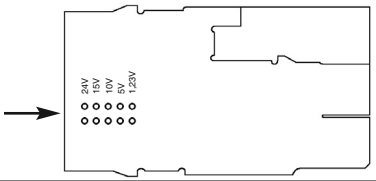
EMC conformity has been tested with the following connections

FUNCTION	CABLE TYPE	CABLE LENGTH
Power supply cable	1 mm²	1 m
Relay output cable	1 mm²	3,5 m
TC input	0,8 mm² compensated	5 m
Pt100 input	1 mm²	3 m

Identification of boards

POWER- board

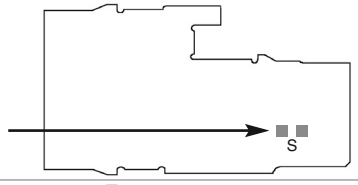
Select transmitter voltage



OUT4-board

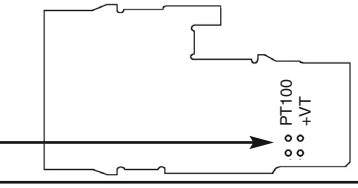
S open
Power output signal

S closed
Voltage output signall

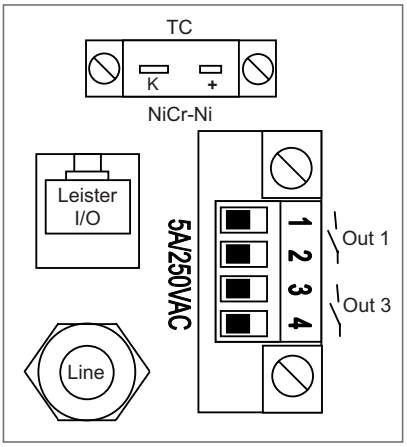


CPU- board

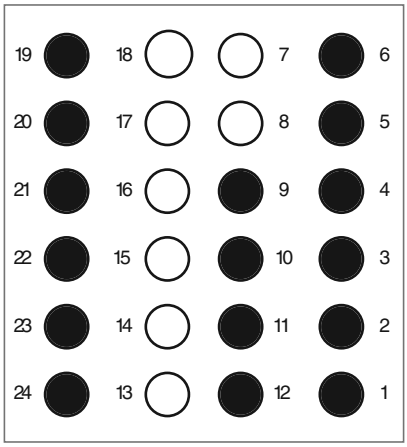
Select signal at contact 3



CSS EASY



CSS



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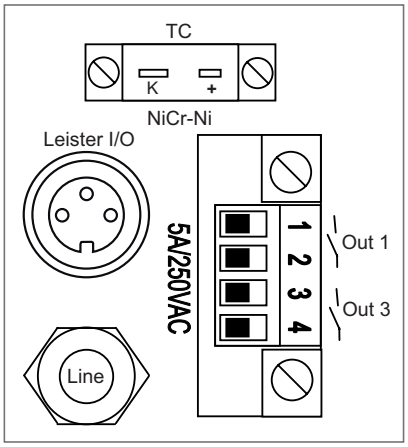
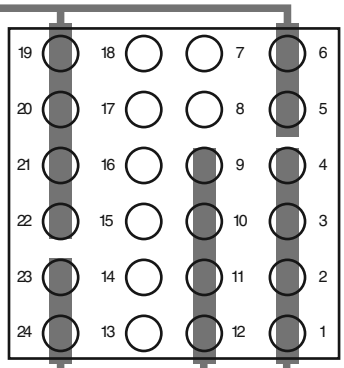
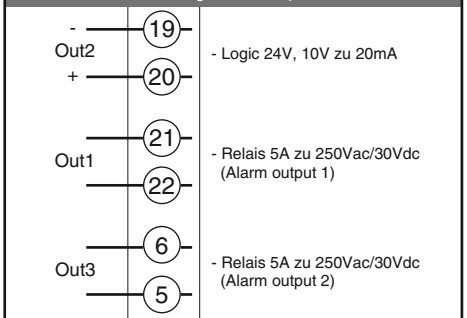


Connector pin assignment CSS

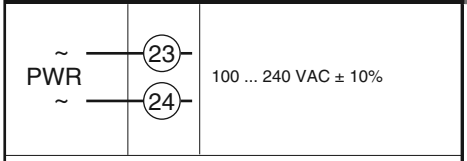


Alarm output 1 + 2 / Logic output

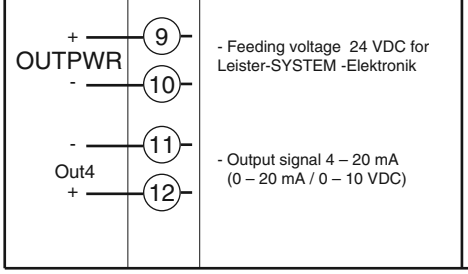
Configurable output



Power Supply



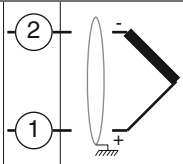
outputs



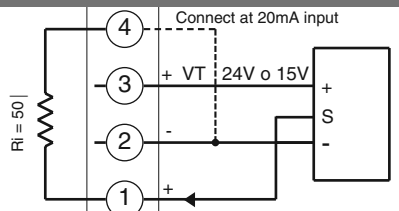
Inputs

• TC

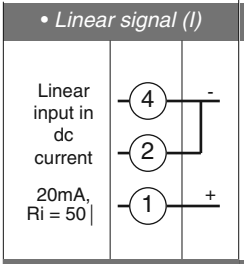
Available thermocouples:
J, K, R, S, T
(B, E, N, L, U, G, D, C custom linearization is available)
- Observe polarities
- For extensions, use the correct compensating cable for the type of TC used



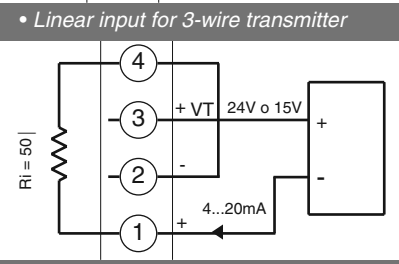
• Linear input for 3-wire transmitter



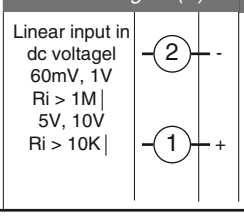
• Linear signal (I)



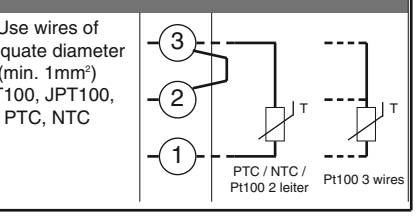
• Linear input for 3-wire transmitter



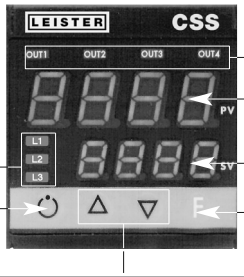
• Linear signal (V)



• Pt100 / PTC / NTC



DESCRIPTION OF FACEPLATE



Function indicator
Indicates modes of operation

L1	MAN/AUTO	= OFF (automatic control) ON (manual control)
L2	SET SETPONT1/2	= OFF (IN1 = OFF - local Setpoint 1) ON (IN1 = ON - local Setpoint 2)
L3	SELFTUNING	= ON (enabled Self) OFF (disabled Self)

"Auto/Man" key
Automatic/Manual adjustment selection
Active only when PV display visualises the process variable

"Inc" and "Dec" key
Press to increment (decrement) any numerical parameter •• Increment (decrement) speed is proportional to time key stays pressed •• The operation is not cyclic: once the maximum (minimum) value of a field is reached, the value will not change even if the key remains pressed.

Indication of output states
OUT 1 (AL 1); OUT 2 (Main); OUT 3 (AL 2); OUT 4

PV Display: Indication of process variable
Error Indication: LO, HI, Sbr, Err
LO = the value of process variable is < di LO_S
HI = the value of process variable is > di HI_S
Sbr = faulty sensor or input values higher than max. limits
Err = PT100 third wire opened for PT100, PTC or input values lower than min. limits (i.e.: TC wrong connection)

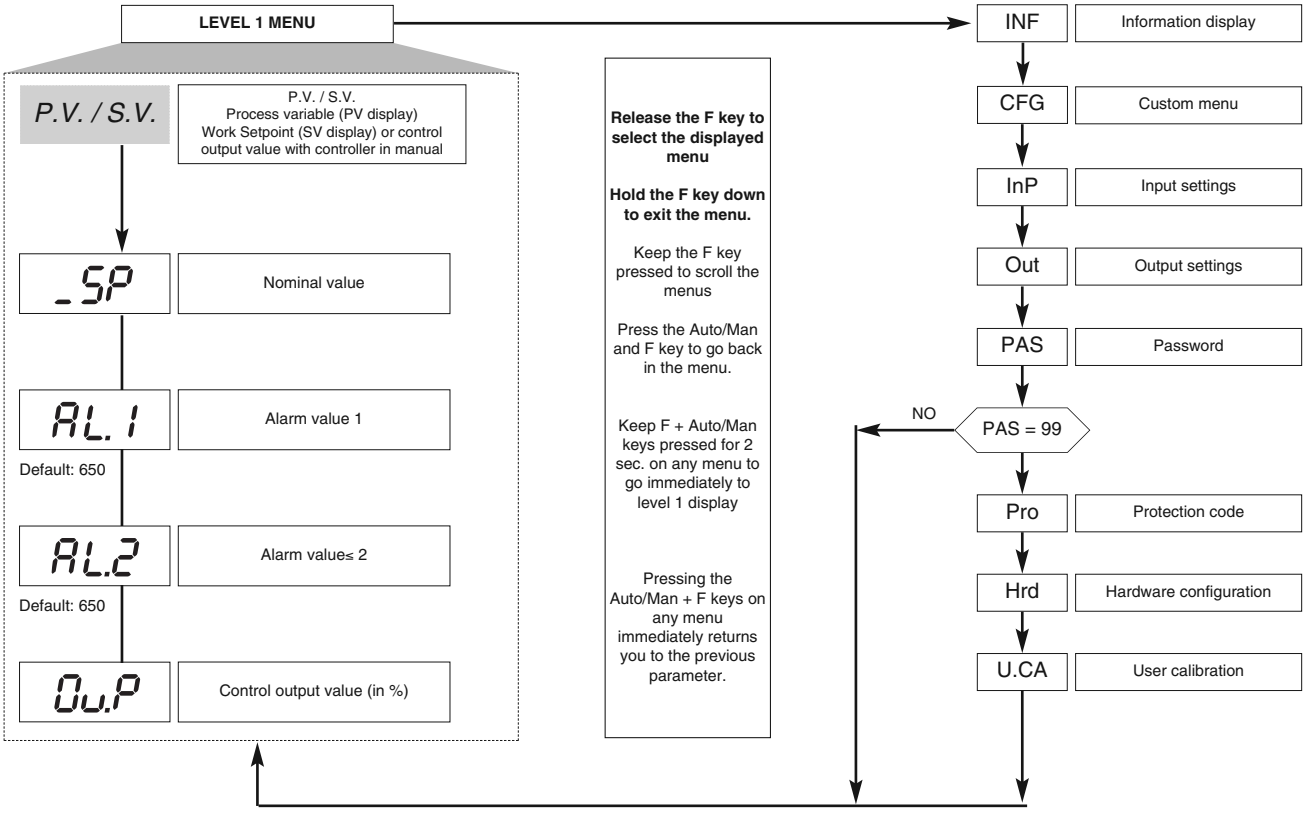
SV display: Indication of setpoint

Function key F
Gives access to the various configuration phases •• Confirms change of set parameters and browses next or previous parameter (if Auto/Man key is pressed)

SOFTWARE ADJUSTMENT

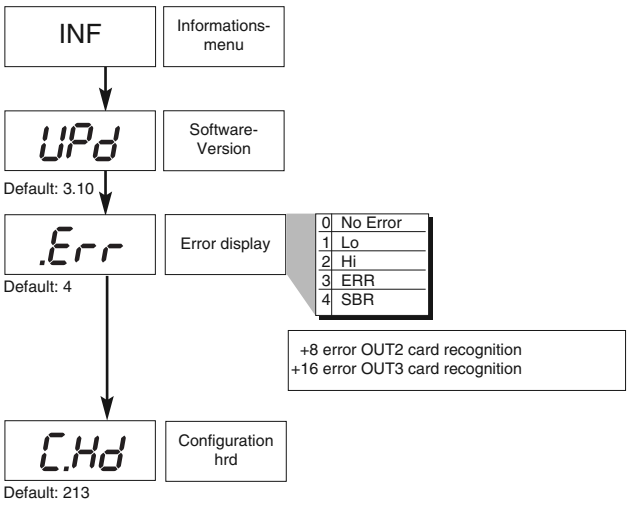
The temperature regulator is supplied by Leister Process Technologies with pre-programmed default settings. These settings can be adjusted by the user if required (temperature input, control behaviour, etc.).
The values of the default settings are noted under the relevant menu item and apply to all CSS EASY and CSS.
KSR-DIGITAL have type-specific settings that can be requested from Leister Process Technologies.

PROGRAMMING and CONFIGURATION

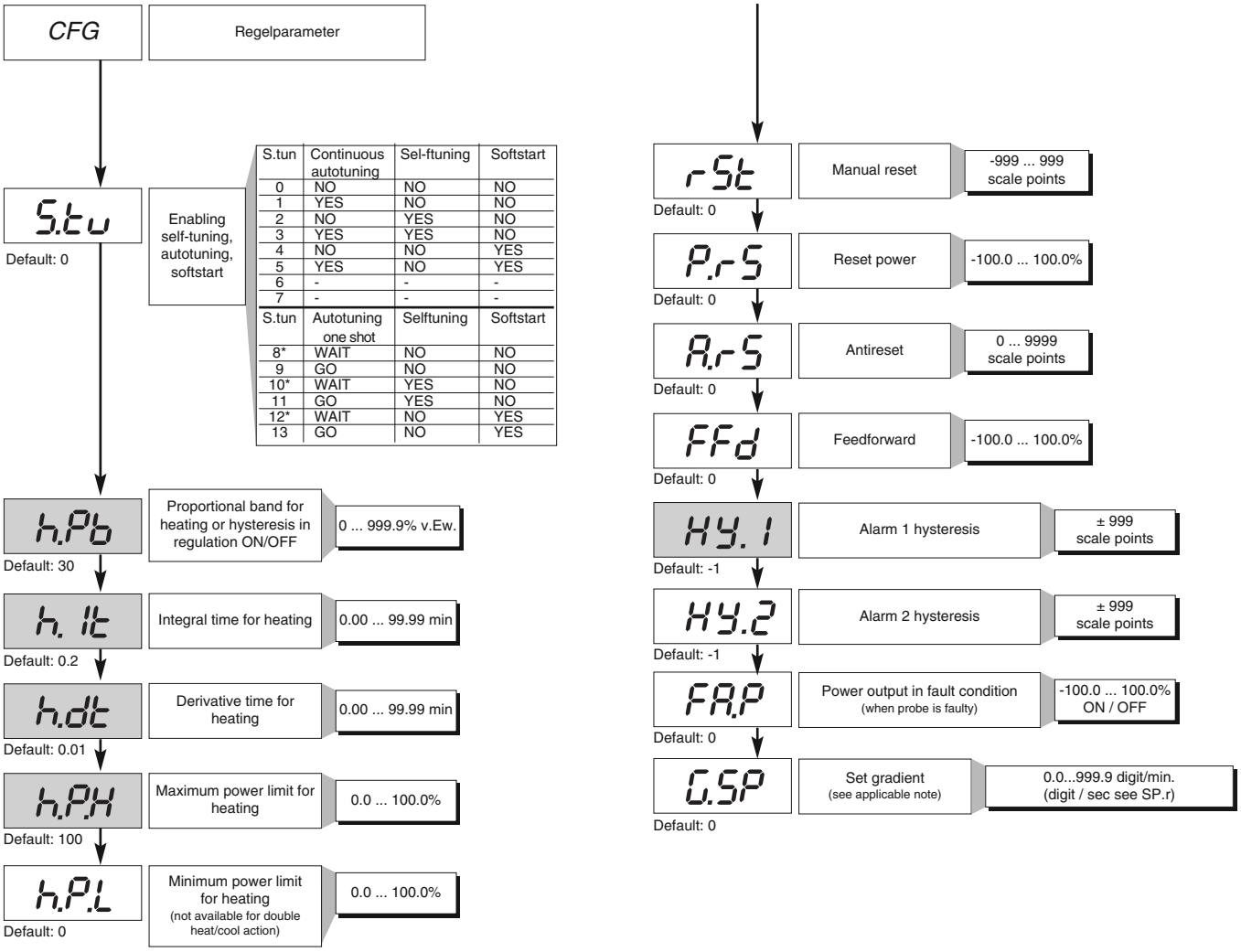


N.B.: Once a particular configuration is entered, all unnecessary parameters are no longer displayed

Information menu



CFG menu



S.tun	Continuous autotuning	Sel-ftuning	Softstart
0	NO	NO	NO
1	YES	NO	NO
2	NO	YES	NO
3	YES	YES	NO
4	NO	NO	YES
5	YES	NO	YES
6	-	-	-
7	-	-	-
S.tun	Autotuning one shot	Selftuning	Softstart
8*	WAIT	NO	NO
9	GO	NO	NO
10*	WAIT	YES	NO
11	GO	YES	NO
12*	WAIT	NO	YES
13	GO	NO	YES

InP Menu

InP — Input settings

S.Pr — Def. remote setpoint

Default: 0

Val.	Type of remote setpoint	Absolute Relative
0	Digital (from serial line)	Absolute
1	Digital (from serial line)	Reletive to local setpoint

+2 set gradient in digit / sec

tyP. — Probe type, signal, enable custom linearization, and main input scale

Default: 2

Type	Probe type	without decimal point	with decimal point
	Sensore:	TC	
0	TC J °C	0/1000	0.0/999.9
1	TC J °F	32/1832	32.0/999.9
2	TC K °C	0/1300	0.0/999.9
3	TC K °F	32/2372	32.0/999.9
4	TC R °C	0/1750	0.0/999.9
5	TC R °F	32/3182	32.0/999.9
6	TC S °C	0/1750	0.0/999.9
7	TC S ° F	32/3182	32.0/999.9
8	TC T °C	-200/400	-199.9/400.0
9	TC T °F	-328/752	-199.9/752.0
28	TC	CUSTOM	CUSTOM
29	TC	CUSTOM	CUSTOM
30	PT100 °C	-200/850	-199.9/850.0
31	PT100 °F	-328/156 2	-199.9/999.9
32	JPT100 °C	-200/600	-199.9/600.0
33	JPT100 °F	-328/1112	-199.9/999.9
34	PTC °C	-55/120	-55.0/120.0
35	PTC °F	-67/248	-67.0/248.0
36	NTC °C	-10/70	-10.0/70.0
37	NTC °F	14/158	14.0/158.0
38	0...60 mV	-1999/9999	-199.9/999.9
39	0...60 mV	Custom scale	Custom scale
40	12...60 mV	-1999/9999	-199.9/999.9
41	12...60 mV	Custom scale	Custom scale
42	0...20 mA	-1999/9999	-199.9/999.9
43	0...20 mA	Custom scale	Custom scale
44	4...20 mA	-1999/9999	-199.9/999.9
45	4...20 mA	Custom scale	Custom scale
46	0...10 V	-1999/9999	-199.9/999.9
47	0...10 V	Custom scale	Custom scale
48	2...10 V	-1999/9999	-199.9/999.9
49	2...10 V	Custom scale	Custom scale
50	0...5 V	-1999/9999	-199.9/999.9
51	0...5 V	Custom scale	Custom scale
52	1...5 V	-1999/9999	-199.9/999.9
53	1...5 V	Custom scale	Custom scale
54	0...1 V	-1999/9999	-199.9/999.9
55	0...1 V	Custom scale	Custom scale
56	200mv..1V	-1999/9999	-199.9/999.9
57	200mv..1V	Custom scale	Custom scale
58	Cust10 V-20mA	-1999/9999	-199.9/999.9
59	Cust10 V-20mA	Custom scale	Custom scale
60	Cust 60mV	-1999/9999	-199.9/999.9
61	Cust 60mV	Custom scale	Custom scale
62	PT100-JPT	CUSTOM	CUSTOM
63	PTC	CUSTOM	CUSTOM
64	NTC	CUSTOM	CUSTOM

For custom linearization:
- LO signal is generated with variable below Lo.S or at minimum calibration value
- HI signal is generated with variable above Lo.S or at maximum calibration value

FLt — Digital filter on input (if = 0 excludes averaging filter on sample value) — 0.0 ... 20.0 s

Default: 0.1

FLd — Digital filter on input display — 0 ... 9.9 scale points

Default: 0.5

dP.S — Decimal point position for input scale

dP_S	Format
0	xxxx
1	xxx.x
2	xx.xx (*)
3	x.xxx (*)

(*) not available for TC, RTD, PTC and NTC scales

Default: 0

Lo.S — Minimum limit of main input scale — min...max input range selected in tyP

Default: 0

Hi.S — Maximum limit of main input scale — min...max input range selected in tyP

Default: 1300

oFS. — Offset correction of main input — -999 ... 999 scale points

Default: 0

Lo.L — Lower limit for setting SP and absolute alarms — Lo.S ... Hi.S

Default: 0

Hi.L — Upper limit for setting SP and absolute alarms — Lo.S ... Hi.S

Default: 650

Out Menu

Out — Output settings

A1.r — Select reference signal for alarm 1 — Default: 0

A2.r — Select reference signal for alarm 2 — Default: 0

AL.1.r, AL.2.r		
AL.x.r	Variable to be compared	Reference setpoint
0	PV (Process variable)	AL
1	SSP (active setpoint)	AL (only absolute)
2	PV (process variable)	AL (only relative and referred to SP1 with multiset function)]

A1.t — Alarm type 1 — Default: 0

A2.t — Alarm type 2 — Default: 0

AL.1.t, AL.2.t			
AL.x.t	Direct (high limit) Inverse (low limit)	Absolute or relative to active setpoint	Normal Symmetrical (window)
0	direct	absolute	normal
1	inverse	absolute	normal
2	direct	relative	normal
3	inverse	relative	normal
4	direct	absolute	symmetrical
5	inverse	absolute	symmetrical
6	direct	relative	symmetrical
7	inverse	relative	symmetrical

+8 to disable on power up until first interception
+16 to latch alarm
+ 32 Hys becomes delay time when alarm trips (0...999 sec.) (excluding symmetrical absolute)
+ 64 Hys becomes delay time when alarm trips (0...999 min.) (excluding symmetrical absolute)

rL.1 — Out 1 Allocation of reference signa — Default: 2

rL.2 — Out 2 Allocation of reference signal — Default: 5

rL.3 — Out 3 Allocation of reference signal — Default: 3

rL.o.1, rL.o.2, rL.o.3, rL.o.4	
Val	Function of main output relay/logic (OUT1)
0	HEAT (control output for heating)
1	COOL (control output for cooling)
2	AL1 - alarm 1
3	AL2 - alarm 2
4	AL3 - alarm 3
5	AL.HB - alarm HB
6	LBA - alarm LBA
7	IN1 - repetition of logic input
8	Repeat but key (if but = 8)
9	AL1 or AL2
10	AL1 or AL2 or AL3
11	AL1 and AL2
12	AL1 and AL2 and AL3
13	AL1 or ALHB
14	AL1 or AL2 or ALHB
15	AL1 and ALHB
16	AL1 and AL2 and ALHB

+ 32 for denied logic level at output, except codes 0…1 with continuous output

rEL — Fault action (sets state in case of probe fault) Err, Sbr — Default: 0

_rEL.	Alarm 1	Alarm 2	Alarm 3
0	OFF	OFF	OFF
1	ON	OFF	OFF
2	OFF	ON	OFF
3	ON	ON	OFF
4	OFF	OFF	ON
5	ON	OFF	ON
6	OFF	ON	ON
7	ON	ON	ON

An.o — Out W Assignment of signal or reference value — Default: 5

Val	Reference value
0	PV - process variable
1	SSP - active setpoint
2	SP - local setpoint
3	-
4	Deviation (SSP-PV)
5	HEAT (*)
6	COOL (*)
7	AL1 (alarm point)
8	AL2 (alarm point)
9	AL3 (alarm point)
10	-
11	Value acquired from serial line (*)

16 for code 0 if input is in error status Err – Sbr output assumes minimum trimming value.

Prot menu (PAS)

Pro — Protection code (PAS 99)

Prot	Display	Modification
0	SP, In2, alarms, OuP, INF	SP, alarms
1	SP, In2, alarms, OuP, INF	SP
2	SP, In2, OuP, INF	

+ 4 to disable InP, Out
+ 8 to disable CFG, Ser,
+ 16 to disable SW “power-up - power down”
+ 32 disable manual power latching
+ 64 to disable manual power modification
+128 enables full configuration

Hrd menu

Hrd — Hardware configuration

hd.1 — Default: 0

Enable multiset instrument control by serial

Val	Multiset (2 SP)	Reversed LED state	Instrument control by serial
0			
1	x		
2		x	
3	x	x	
4			x
5	x		x
6		x	x
7	x	x	x

Ctr — Default: 70

Control type

Val	Control type
0	P heat
1	P cool
2	P heat / cool
3	PI heat
4	PI cool
5	PI heat / cool
6	PID heat
7	PID cool
8	PID heat / cool
9	ON-OFF heat
10	ON-OFF cool
11	ON-OFF heat / cool
12	PID heat + ON-OFF cool
13	ON-OFF heat + PID cool
14	PID heat + cool with relative gain (see C.MEd parameter)

Selection of derivative action sampling time:
+ 0 sample 1 sec.
+ 16 sample 4 sec.
+ 32 sample 8 sec.
+ 64 sample 240 msec.

Note: LbA alarm is not enabled with ON/OFF type control

AL.n — Default: 3

Select number of enabled alarms

AL.nr	Alarm 1	Alarm 2	Alarm 3
0	disabled	disabled	disabled
1	enabled	disabled	disabled
2	disabled	enabled	disabled
3	enabled	enabled	disabled
4	disabled	disabled	enabled
5	enabled	disabled	enabled
6	disabled	enabled	enabled
7	enabled	enabled	enabled

+ 8 to enable HB alarm
+ 16 to enable LBA alarm

but. — Default: 1

Function of M/A keys

butt	
0	No function (key disenabled)
1	MAN / AUTO controller
2	LOC / REM
3	HOLD
4	Alarms memory reset
5	SP1 / SP2 Selection
6	Start / Stop selftuning
7	Start / Stop autotuning
8	Set / Reset outputs Out 1... Out 4

+ 16 disables the "back menu" function (Auto/Man + F keys) in the configuration menus

dSP — Default: 0

Definition der Anzeigefunktion SV

diSP	Lower display (SV) function
0	SSP - setpoint enabled
1	InP.2 - aux input
2	Control output value
3	Deviation (SSP - PV)

Ld.1 — Default: 1

Ld.2 — Default: 10

Ld.3 — Default: 20

Function of LEDs

Val.	Function
0	none
1	MAN/AUTO controller
2	LOC / REM
3	HOLD
4	Selftuning enabled
5	Autotuning enabled
6	IN1 repetition
7	Enable serial dialogue
8	Error present
9	Softstart running
10	SP1...SP2 Indication
11	Set point gradient running

+ 16 LED flashes if active

U.CAL menu

U.CA	User calibration

Default: 0

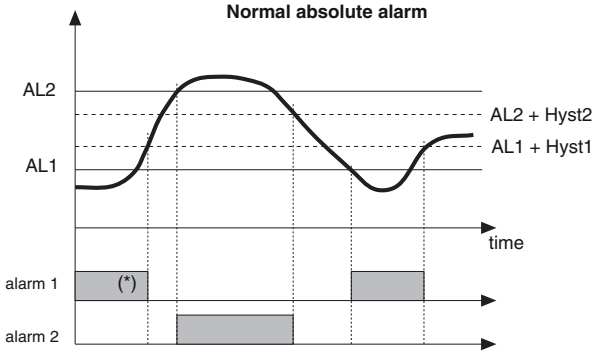
Val	Function
1	Analogue output **(1)**
2	Input 1 – custom 10V / 20mA
3	Input 1 - custom 60mV
4	Custom PT100 / J PT100
5	Custom PTC
6	Custom NTC
7	Input 2 - custom TA **(2)**

(1) The analog output in 20mA is calibrated with accuracy higher than 0.2 % f.s.; calibrate when converting to 10V output.

(2) In the absence of calibration, accuracy is higher than 1% f.s.; calibrate only if higher accuracy is required.

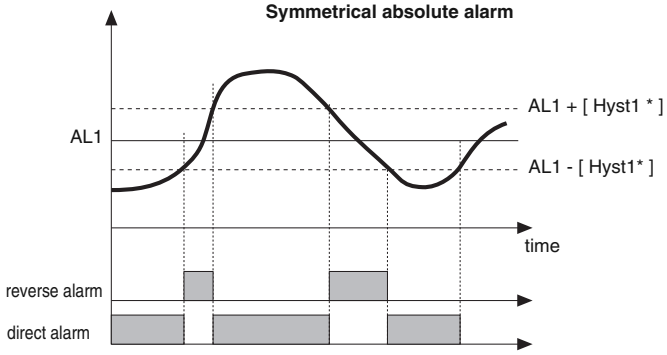
ALARMS

Normal absolute alarm



For AL1 = reverse absolute alarm (low) with positive Hyst1, AL1 t = 1
(*) = OFF if disabled on power-up
For AL2 = direct absolute alarm (high) with negative Hyst2, AL2 t = 0

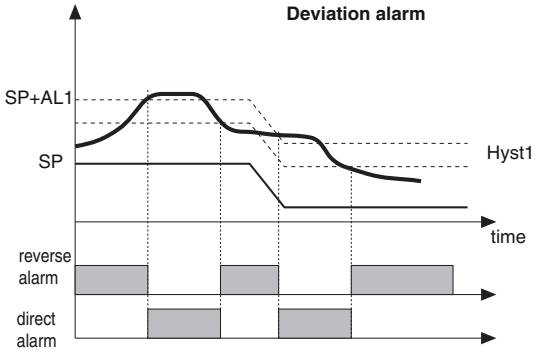
Symmetrical absolute alarm



For AL1 = symmetrical Lo absolute alarm with Hyst1, AL1 t = 5
For AL1 = symmetrical Hi absolute alarm with Hyst1, AL1 t = 4

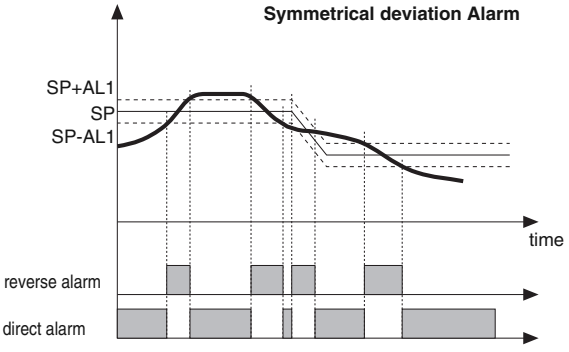
* Minimum hysteresis = 2 scale points

Deviation alarm



For AL1 = Lo deviation alarm with negative Hyst 1, AL1 t = 3
For AL1 = Hi deviation alarm with negative Hyst 1, AL1 t = 2

Symmetrical deviation Alarm



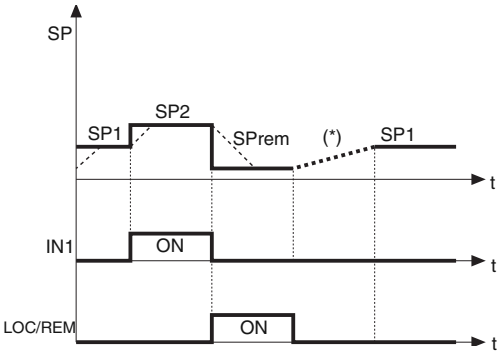
For AL1 = Symmetrical Lo deviation alarm with Hyst 1, AL1 t = 7
For AL1 = Symmetrical Hi deviation alarm with Hyst 1, AL1 t = 6

CONTROL ACTIONS

Proportional Action:
action in which contribution to output is proportional to deviation at input (deviation = difference between controlled variable and setpoint).
Derivative Action:
action in which contribution to output is proportional to rate of variation input deviation.
Integral Action:
action in which contribution to output is proportional to integral of time of input deviation.

Influence of Proportional, Derivative and Integral actions on response of process under control
* An increase in P.B. reduces oscillations but increases deviation.
* A reduction in P.B. reduces the deviation but provokes oscillations of the controlled variable (the system tends to be unstable if P.B. value is too low).
* An increase in Derivative Action corresponds to an increase in Derivative Time, reduces deviation and prevents oscillation up to a critical value of Derivative Time, beyond which deviation increases and prolonged oscillations occur.
* An increase in Integral Action corresponds to a reduction in Integral Time, and tends to eliminate deviation between the controlled variable and the setpoint when the system is running at rated speed.
If the Integral Time value is too long (Weak integral action), deviation between the controlled variable and the setpoint may persist.
Contact GEFRAN for more information on control actions.

MULTISET FUNCTION, SET GRADIENT



(*) if the set gradient is set

The multiset function is enabled in hd.1.
The gradient function is always enabled.
You can select between setpoint 1 and setpoint 2 with the faceplate key or with digital input.
You can display the setpoint 1-2 selection by means of LED.
SET GRADIENT: if set to ≠0, the setpoint is assumed equal to PV at power-on and auto/man switchover. With gradient set, it reaches the local setpoint or the one selected.
Every variation in setpoint is subject to a gradient.
The set gradient is inhibited at power-on when self-tuning is engaged.
If the set gradient is set to ≠0, it is active even with variations of the local setpoint, settable only on the relative SP menu.
The control setpoint reaches the set value at the speed defined by the gradient.

SOFTWARE ON / OFF SWITCHING FUNCTION

How to switch the unit OFF: hold down the “F” and “Raise” keys simultaneously for 5 seconds to deactivate the unit, which will go to the OFF state while keeping the line supply connected and keeping the process value displayed. The SV display is OFF.
All outputs (alarms and controls) are OFF (logic level 0, relays de-energized) and all unit functions are disabled except the switch-on function and digital communication.
How to switch the unit ON: hold down the “F” key for 5 seconds and the unit will switch OFF to ON. If there is a power failure during the OFF state, the unit will remain in OFF state at the next power-up (ON/OFF state is memorized).
The function is normally enabled, but can be disabled by setting the parameter Prot = Prot +16. This function can be assigned to a digital input (d.i.G) and excludes deactivation from the keyboard.

Your authorised Service Centre is:

Ольмакс Украина

Киев, 04073, переулок Куренёвский , 17
тел: (044)-494-15-97
www.leister.com.ua
leister@leister.com.ua

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